

April 30th



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5th

D3573-1

Job Sheet 175068



Part No: D3573-1

Job Qty: 10 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-01-29 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Machining-2		DAS 18/04/29
100	Bandsaw	10 pcs	4/7/18	4/7/18	0.00	0.07	Bandsaw1		52 18/04/29
110	CNC Vertical Machining	10 pcs	4/7/18	4/7/18	0.42	1.70	HAAS1-4		9-89 18/04/29
120	QC	10 pcs	4/7/18	4/7/18	0.00	0.00	QC2 Machining-2		9-89 18/04/29
130	QC	10 pcs	4/7/18	4/7/18	0.00	0.00	QC8 Machining-2		9-89 18/04/29
140	HandFinish	10 pcs	4/7/18	4/7/18	0.00	0.35	HandFinish1		9-89 18/04/29
150	Powdercoat	10 pcs	4/9/18	4/9/18	0.00	0.32	Powdercoat3		9-89 18/04/29
160	QC	10 pcs	4/9/18	4/9/18	0.00	0.00	QC3		9-89 18/04/29
170	Packaging	10 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-1		9-89 18/04/29
180	QC21-SA	10 Ea	4/9/18	4/9/18	0.00	0.00	QC21		9-89 18/04/29

Part Op 100 - Cut blank 3.500" long

Descriptions: 110 - Machine as per Folio FA672 and Dwg D3573

150 - START TIME: 9:15

170 - LOCATION : GA

O.V.T. 300° FINISH 9:45 M 136370

DAS
21
9-89

MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X02.500	6061-T6 Bar .625 X 2.50	2.9200 ft (.292 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.625X02.500	3	10	0

Part Specifications

Specifications could not be found.

Plex 3/27/18 10:49 AM Dart.Gagnon.Michelle

FM 134553 5066660
2.92 ft.

DART

AEROSPACE

Container No: S066661



Part: D3573-1

Job No: 175068

Serial No/Batch: S066661

Revision:
Inspector:

Date: 04/29/18

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DART AEROSPACE LTD		Work Order: 175068
Description: Adapter		Part Number: D3573-1
Inspection Dwg: D3573	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.31	+/-0.030	3.311	V		Ver	
2.69	+/-0.030	2.690	V		Ver	
2.31	+/-0.030	2.31	V		Ver	
1.600	+/-0.010	1.599	V		Ver	
0.36	+/-0.030	0.360	V		Ver	
1.19	+/-0.030	1.187	V		H.G.	
2.38	+/-0.030	2.378	V		Ver	
1.420	+/-0.010	1.419	V		Ver	
0.48	+/-0.030	0.479	V		Ver	
R0.63	+/-0.030	R.063	V		R.G.	
R0.13	+/-0.030	R.013	V		R.G.	
R0.02	+/-0.030	R.002	V		R.G.	
Ø0.209	+0.005/-0.001	Ø.211	V		G.P	
Ø0.201	+0.005/-0.001	Ø.204	V		G.P	
0.520	+/-0.010	0.521	V		Mic	
Ø0.500 x 0.400	+/-0.010	Ø.497x.400	V		Ver + D.G.	
Ø1.000 x 0.100	+/-0.010	Ø1.000x.100	V		Ver + D.G.	

DAS
52

Measured by:	9-89
Date:	18/04/29

Audited by:	anf
Date:	18/05/01

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.04	New Issue	KJ/JLM	